

FMI is an Italian manufacturing company specialised in the processing of PTFE, graphite and all the main asbestos-free materials used for the production of gasketing materials, gaskets and semi finished products of high technical value.

The company's current structure has resulted from progressive developments over the years which have led to the engineering of unique processing and manufacturing methods.

FMI manufactures leading-edge products and innovative solutions which are protected by international patents.

FMI's underlying goal is to provide the best quality, as certified by all major independent examination institutes.

Our products are our best guarantee suitable for all types of customers and applications, both standard and critical.

For a detailed list of the approvals, please visit our dedicated area on www.fmi-spa.com/approvals







FMI has developed two families of graphite-based products manufactured with different grades of graphite in terms of purity and sulphur contents, which are able to seal a wide range of chemicals at extreme temperatures and pressures. All our products are available with added corrosion and oxidation inhibitors.

Flexigraf® FGS is the range of products based on high purity graphite laminate reinforced with stainless steel, nickel, aluminium, and many other materials. This product family is particularly suitable for the sealing of saturated steam at high temperature and of aggressive non-oxidising chemical agents, up to 700° C and pressures of 200 bar. MULTIFLEX is the multilayers solution which endows this material with excellent resistance up to a pressure of 300 bar.

Unigraph® is the family of products based on high purity graphite which are available in different densities, compressed and coated with special technopolymers to withstand high temperatures.

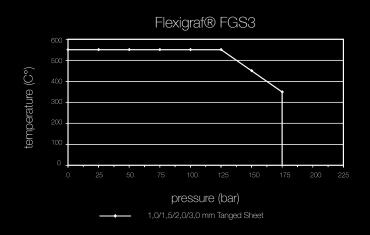
This product family offers exceptional ease of processing and cutting and is suitable for the sealing of saturated steam even at high temperature and of aggressive non-oxidising chemical agents, up to 650° C

and pressures of 120 bar.

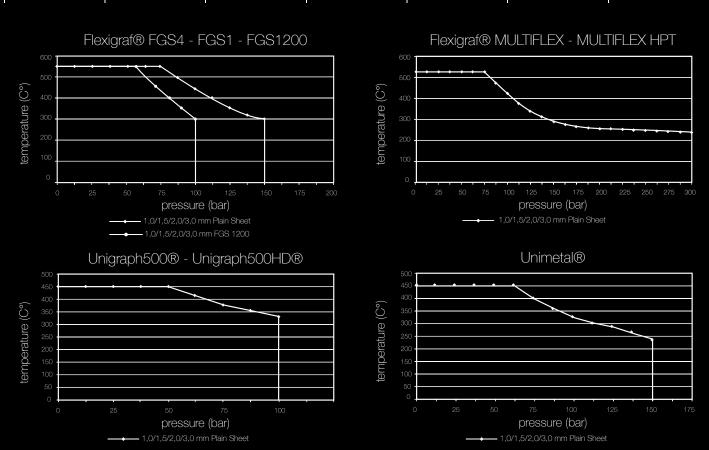


Flexigraf® and Unigraph® graphite based gasketing materials suitable for demanding applications at higher temperatures.

FLEXIGRAF®	FGS3	FGS4	FGS1				
Colour							
Composition	Graphite laminate reinforced with a tanged stainless steel core	Graphite laminate reinforced with a flat stainless steel core	Graphite laminate reinforced with a pure nickel foil core				
Density DIN 28090-2 (g/cm <sup>3</sup> )	1,2 - 1,5	1,15 - 1,45	1 - 1,2				
Min/Max recommended Peak Temperature (°C)	-200/+550	-200/+550	-200/+550				
Max operating pressure (bar)	200	150	150				
Leakage DIN 3535-6 (mg*s <sup>-1</sup> *m <sup>-1</sup> )	≤ 0,1	≤ 0,1	≤ 0,1				
Creep relaxation DIN 3535-6 (%)	≤ 5	≤5	≤ 5				
Compressibility DIN 3535-6 (%)	30 - 45	30 - 45	30 - 45				
Recovery DIN 3535-6 (%)	3 - 7	3 - 7	3 - 7				
Availability Sheets size (mm)	1.500×1.500 1.000×1.000 1.500×1.000	1.500x1.500 1.000X1.000 1.500X1.000	1.500x1.500 1.000X1.000 1.500X1.000				
Thickness (mm)	0,5 to 3	0,5 to 3	0,5 to 3				
Tolerances							
Sheets size (mm) Thickness (%)	+/- 50 +/- 10	+/- 50 +/- 10	+/- 50 +/- 10				



FGS1200	MULTIFLEX	MULTIFLEX HPT	UNIGRAPH 500	UNIGRAPH 500 HD	UNIMETAL
Graphite laminate reinforced with a pure alluminium alloy core	Graphite laminate reinforced with a flat stainless steel multilayers core	Graphite laminate reinforced with a tanged stainless steel multilayers core	Graphite based with polymer coating both sides	Graphite based with polymer coating both sides	Graphite based wire mesh reinforced with polymer coating both sides
1 - 1,2	1,3 - 1,6	1,4 - 1,6	0,9 - 1,1	1,3 - 1,5	0,9 - 1,1
-200/+550	-200/+550	-200/+550	-200/+450	-200/+450	-200/+450
100	300	300	100	100	150
≤ 0,1	≤ 0,1	≤ 0,1	≤ 0,1	≤ 0,1	≤ 0,1
≤ 5	≤ 5	≤5	≤ 8	≤8	≤8
30 - 50	30 - 45	30 - 45	40 - 50	25 - 35	40 - 50
3 - 7	3 - 7	3 - 7	3 - 7	3 - 7	3 - 7
1.500x1.500 1.000X1.000 1.500X1.000 0,5 to 3	1.500×1.500 1.000×1.000 1.500×1.000 1 to 6	1.500×1.500 1.000×1.000 1.500×1.000 1 to 6	1.500x1.500 1.500x1.000 0,5 to 3	1.500x1.500 1.500X1.000 0,5 to 3	1.500x1.500 1.500x1.000 0,5 to 3
+/- 50 +/- 10	+/- 50 +/- 10	+/- 50 +/- 10	+/- 50 +/- 10	+/- 50 +/- 10	+/- 50 +/- 10



## Chemical compatibility guide for Flexigraf® and Unigraph®

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		FGS3 - FGS4 - MULTIFLEX MULTIFLEX HPT UNIMETAL					FGS3 - FGS4 - MULTIFLEX MULTIFLEX HPT UNIMETAL					FGS3 - FGS4 - MULTIFLEX MULTIFLEX HPT UNIMETAL		
		I ⊑										[뜯 ]		
		∃					<del>-</del>							
	0.5	Ī≥⊢				_ =	≥ ⊢					≥ ⊢		
	200	4 井				20.00	4 ±				50	4 ±		
	UNIGRAPH 500 UNIGRAPH 500 HD	SEX	0			UNIGRAPH 500 UNIGRAPH 500 HD		0			UNIGRAPH 500 UNIGRAPH 500 HD		0	
	A A	뉴트립	FGS 1200			A A	뉴로붑	FGS 1200			RA RA	뉴로읍	FGS 1200	
	<u> </u>	S3   ■		S.		55	<u>≅</u>	S	S		55	<u>≅</u>	S	S
	33	윤물론	9	FGS1		55	[윤물론]	5	FGS1		33	요독목	5	FGS1
Acetaldehyde			•		Calcium Hydroxide					Ethyl Acrylate	•			
Acetanide					Calcium Hypochlorite	:				Ethyl Alcohol		:		:
Acetic Acid	•	•	•		Calcium Nitrate		•	•	•	Ethylbenzene	•	•	•	
Acetic Anhydride Acetone					Cane Sugar Liquors Caprolactam	:				Ethyl Carbamate Ethyl Cellulose	•			:
Acetonitrile	:				Captan	:				Ethyl Chloride		•	•	•
Acetophenone	•	•			Carbaryl	•		•	•	Ethyl Ether	•	•		
Acetylaminofluorene Acetylene		•	•		Carbolic Acid, Phenol Carbon Dioxide, Dry	:	:			Ethyl Hexoate Ethylene	•			
Acrolein					Carbon Dioxide, Wet			•		Ethylene Bromide	•			
Acrylamide	•	•			Carbon Disulfide	•	•	•		Ethylene Dibromide	•	•	•	
Acrylic Acid Acrylic Anhydride					Carbon Monoxide Carbon Tetrachloride	:	:	•		Ethylene Dichloride Ethylene Glycol			•	:
Acrylonitrile	•		•		Carbonic Acid			•		Ethyleneimine	•			
Adipic Acid	•	•			Carbonyl Sulfide	•				Ethylene Oxide	•		•	
Adiponitrile Air		•	•		Castor Oil Catechol	:				Ethylene Thiourea Ethylidine Chloride	•			:
Allyl Acetate					Caustic Soda		•	•		Ferric Chloride	•		•	
Allyl Chloride	•	•			Cetane (Hexadecane)	•		•	•	Ferric Phosphate	•	•	•	
Allyl Methacrylate Aluminum Chloride		•	•	•	China Wood Oil Chloramben	:				Ferric Sulfate Fluorine, Gas			•	:
Aluminum Fluoride	•	•	•		Chlorazotic Acid (Aqua Regia)			•	•	Fluorine, Liquid	•		•	•
Aluminum Hydroxide (Solid) Aluminium, Molten	•	•	•		Chlordane Chlorinated Solvents, Dry			•		Fluorine Dioxide Formaldehyde	•			•
Aluminum, Motten Aluminum Nitrate					Chlorinated Solvents, Dry Chlorinated Solvents, Wet					Formic Acid			•	
Aluminum Sulfate	•	•	•		Chlorine, Dry		•	•		Fuel Oil	•		•	•
Alums		•			Chlorine, Wet Chlorine Dioxide	•		•		Fuel Oil, Acid Gasoline, Refined			•	l :
Aminodiphenyl Ammonia, Gas, 70°C and below	:		•	•	Chlorine Dioxide Chlorine Trifluoride	:		•		Gasoline, Hefined Gelatin			:	
Ammonia, Gas, Above 70°C			•	•	Chloroacetic Acid			•		Glucose	•		•	
Ammonia, Liquid, Anhydrous Ammonium Chloride	:	•		•	Chloroacetophenone Chlorobenzene	:				Glycerine, Glycerol Glycol			:	
Ammonium Chloride Ammonium Hydroxide					Chlorobenzilate	:				Grain Alcohol				
Ammonium Nitrate	•	•	•	•	Chloroethane	•				Grease, Petroleum Base	•	•	•	
Ammonium Phosphate, Monobasic Ammonium Phosphate, Dibasic	:	•			Chloroethylene Chloroform	:		•		Green Sulfate Liquor Heptachlor	•		•	
Ammonium Phosphate, Tribasic	:				Chloromethyl Methyl Ether (CMME)	:		•	. 8	Heptane		:	•	
Ammonium Sulfate	•	•		•	Chloronitrous Acid (Aqua Regia)	•	•	•	• N	Hexachlorobenzene	•	•		
Amyl Acetate Amyl Alcohol					Chloroprene Chlorosulfonic Acid	:		•		Hexachlorobutadiene Hexachlorocyclopentadiene				
Aniline, Aniline Oil			•		Chromic Acid	•		•		Hexachloroethane				
Aniline Hydrochloride	۰	•			Chromic Anhydride	•	•	•		Hexadecane	•	•	•	
Aniline Dyes Anisidine			•		Chromium Trioxide Citric Acid	:		•		Hexamethylene Diisocyanate Hexamethylphosphoramide				
Antinomy trichloride	:		•		Coke Oven Gas	:				Hexane		•	•	
Aqua Regia	•	•	•		Copper Chloride	•	•	•	•	Hexone	•	•	•	
Aroctors or Arochlor Aromatic Hydrocarbons					Copper Sulfate Com Oil	:		•		Hydraulic Oil, Mineral Phosphate Esters		:	•	:
Arsenic Acid	•	•	•		Cotton Seed Oil 10					Hydrazine	•			
Arseneous Acid	•	•	•		Creosote	•		•		Hydrobromic Acid	•	•	•	•
Asphalt Aviation Gasoline		•			Cresols, Cresylic Acid Crotonic Acid	:				Hydrochloric Acid Hydrochloric Acid, dry				
Barium Chloride	•	•	•	•	Orude Oil	•				Hydrochloric Acid 20%				
Barium Hydroxide Barium Sulfide			•		Cumene Cyclohexane	:		•		Hydrocyanic Acid	•		•	
Baygon Baygon					Oyolohexanol					Hydrofluoric Acid, Anhydrous Hydrofluoric Acid, Less then 65%, Above 70°C				
Beer	•	•	•		Cyclohexanone	•				Hydrofluaric Acid, 65% to Arrhydrous, Above 70°C	•	•	•	•
Benzaldehyde	:				Diazomethane	١:		•		Hydrofluoric Acid, Up to Arrhydrous, 70°C & below	•		•	:
Benzene, Benzol Benezene Sulphonic Acid	:				Dibenzofuran Dibenzylether	:				Hydrofluorosilicic Acid Hydrofluosilicic Acid		:	•	
Benzidine	•	•	۰		Dibromo chloropropane			•		Hydrogen	•		•	
Benzoic Acid Benzonitrile		:	:		Dibromoethane Dibutyl Phthalate	:				Hydrogen Bromide Hydrogen Fluoride		:		:
Benzoquinones	:				Dibutyl Sebacate	:				Hydrogen Peroxide, 10%	•	•	•	.
Benzotrichloride	۰	•	•		Dichlorobenzene			•	•	Hydrogen Peroxide, 10-90%	•	•	•	•
Benzoyl Chloride Benzyl Alcohol		•	•		Dichlorobenzidene Dichloroethane	:	:			Hydrogen Sulfide, Dry or Wet Hydroguinone	•		•	:
Benzyl Chloride	:				Dichloroethylene	:				lodine Pentafluoride				
Bio-diesel (B100)	٠	•	•		Dichloroethyl Ether			•		Iodomethane	•	•		
Biphenyl Bis(2-chloroethyl)ether		•		•	Dichloromethane Dichloropropane	:		•		Isobutane Isooctane	•	:		:
Bis(chloromethyl)ether					Dichloropropene			•		Isophorone	•			
Bis(2-ethylhexyl)phthalate Black Sulfate Liquor	•				Dichlorvos Diesel Oil					Isopropyl Alcohol	:	:	:	:
Black Sulfate Liquor Blast Furnace Gas	:				Diesel Oil Diethanolamine	:				Jet Fuels Kerosene	:	:	:	:
Bleach (Sodium Hyprochlorite)		•			Diethylaniline					Lacquer Solvents	•		•	
Boller Feed Water	:		•		Diethyl Carbonate Diethyl Sulfate	:			:	Lacquers			•	
Borax Boric Acid		:			Dietnyl Sulfate Dimethoxybenzidene	:				Lactic Acid, 70°C and below Lactic Acid, Above 70°C				:
Brine (Sodium Chloride)	•	•	•	•	Dimethylaminoazobenzene					Lime Saltpeter (Calcium Nitrates)	•		•	
Bromine Bromine Trifluoride		•	•	•	Dimethyl Aniline Dimethylbenzidine	:		•		Lindane Linseed Oil	•			:
Bromoform	:				Dimethyl Carbamoyl Chloride	:				Liquified Petroleum Gas				
Bromomethane	•				Dimethyl Ether	•	•	•		Lithium Bromide	•		•	
Butadiene Butane					Dimethylformamide Dimethyl Phthalate	:				Lithium, Elemental Lubricating Oils, Refined	•		•	:
Butanone	•		:		Dimethyl Sulfate	•				Lubricating Mineral or Petroleum Types				.
Butyl Acetate	•	•	:		Dinitrophenol	•		•		Sour	•		•	•
Butyl Alcohol, Butanol Butyl Amine		•	•		Dinitrotoluene Dioxane	:				Lye Magnesium Chloride		:	•	
tert-Butyl Amine	•		•		Epichlorohydrin			•		Magnesium Hydroxide	•	•	•	
Butyl Methacrylate	•				E85 (85% Ethanol, 15% Gas)			•		Magnesium Sulfate		:	:	
Butyric Acid Calcium Bisulfite	:				Epoxybutane Ethane	:		•		Maleic Acid Maleic Anhydride		:	•	
		•	•		Ethers		•	•	•	Mercuric Chloride	•		•	
Calcium Chloride											•			
Calcium Chloride Calcium Oyanamide	•	•	•		Ethyl Acetate		•	•	•	Mercury	•	•	•	°

000	Se Th	2		8													
		UNIGRAPH 500 UNIGRAPH 500 HD	FGS3 - FGS4 - MULTIFLEX MULTIFLEX HPT UNIMETAL	FGS 1200	FGS1	4		UNIGRAPH 500 UNIGRAPH 500 HD	FGS3 - FGS4 - MULTIFLEX MULTIFLEX HPT UNIMETAL	FGS 1200	FGS1			UNIGRAPH 500 UNIGRAPH 500 HD	FGS3 - FGS4 - MULTIFLEX MULTIFLEX HPT UNIMETAL	FGS 1200	FGS1
9	Methane Methanol, Methyl Alcohol	:	:	•		3	Potassium Acetate Potassium Bichromate	:	•		•		Stearic Acid Stoddard Solvent	:	:	:	•
2	Methoxychlor Methylacrylic Acid	:		•			Potassium Chromate, Red Potassium Oyanide			•			Styrene Styrene Oxide		:	•	
- 6	Methyl Alcohol Methylaziridine	:	:	•			Potassium Dichromate Potassium, Elemental	:	•	•	•	1	Sugar Sulfur Chloride	•	•	•	
	Methyl Bromide	:		•			Potassium Hydroxide	:	•	•			Sulfur Dioxide	•	•	•	•
V.	Methyl Chloride Methyl Chloroform		•	•		9	Potassium lodide Potassium Nitrate	•	•	•	•		Sulfur, Molten Sulfur Trioxide, Dry		:	•	
	4,4-Methylene-Bis(2-chloroaniline) Methylene Chloride			•			Potassium Permanganate Potassium Sulfate						Sulfur Trioxide, Wet Sulfuric Acid, 10%, 70°C and below		•	•	
	Methylene Dianiline Methylene Diphenyldiisocyanate	l :				N	Producer Gas Propane	:		•			Sulfuric Acid, 10%, Above 70°C Sulfuric Acid, 10-75%, 260°C and below	•		•	
	Methyl Ethyl Ketone (MEK)	:		•			Propane Sultone	:			•		Sulfuric Acid, 75-98%, 70°C and below	•	•	•	
	Methyl Hydrazine Methyl Iodide						Beta-Propiolactone Propionaldehyde				•		Sulfuric Acid, 75-96%, 70°C to 260°C Sulfuric Acid, Sulfuric Acid, Furning				
	Methyl Isobutyl Ketone (MIBK) Methyl Isocyanate		•	•			Propyl Alcohol Propyl Nitrate				•		Sulfurous Acid Tannic Acid			•	:
	Methyl Methacrylate	•		•			Propylene Propylene Dichloride	•			•		Tartaric Acid			•	
	Methyl Pyrrolidone Methyl Tert, Butyl Ether (MTBE)	:	•	:			Propylene Glycol						TCDB-p-Dioxin Tertiary Butyl Amine	•		•	
	Milk Mineral Oils		:	•			Propylene Oxide Propylenimine						Tetrabromoethane Tetrachlorethane			•	
	Molten Alkali Metals Monomethylamine	:		•			Prussic Acid, Hydrocyanic Acid Pvridine	l :	•	•	•		Tetrachloroethylene Tetrahydrofuran, THF		:	•	:
	Muriatic Acid	:	•	•			Quinoline	:					Thionyl Chloride				
	Naphtha Naphthalene				•		Quinone Refrigerant type 10		•		•		Titanium Sulfate Titanium Tetrachloride				
	Naphthols Natural Gas	:				1	Refrigerant type 11 Refrigerant type 12						Toluene Toluenediamine		:	•	
	Nickel Chloride		•	•		1	Refrigerant type 13 Refrigerant type 13B1	l :	•		:		Toluenediisocyanate	:			
	Nickel Sulfate Nitric Acid, Less than 30%	:	•	•			Refrigerant type 21	:					Toluene Sulfonic Acid Toluidine	:	•		
	Nitric Acid, Above 30% Nitric Acid, Crude	•		•	•		Refrigerant type 22 Refrigerant type 23						Toxaphine Transformer Mineral Oil				
	Nitric Acid, Red Fuming Nitrobenzene	:		•	•		Refrigerant type 31 Refrigerant type 32	:	•				Transmission Fluid A Trichloroacetic Acid		•		:
	Nitrobiphenyl	•	•	•	0	3	Refrigerant type 112	•					Trichlorobenzene	•		•	
	Nitro-Butanol Nitrocalcite (Calcium Nitrate)	•		•			Refrigerant type 113 Refrigerant type 114	:	•		•		Trichloroethane Trichloroethylene			•	
	Nitrogen Nitrogen Tetroxide	•	:	•			Refrigerant type 114B2 Refrigerant type 115						Trichlorophenol Tricresylphosphate			•	
	Nitrohydrochloric Acid (Aqua Regia)	•		:	•		Refrigerant type 123	l :	•				Triethanolamine	:	:	•	
	Nitromethane 2-Nitro-2-Methyl Propanol	:					Refrigerant type 124 Refrigerant type 125	:					Triethyl Aluminum Triethylamine	:			
	Nitromuriatic Acid (Aqua Regia) Nitrophenol			•	•		Refrigerant type 134a Refrigerant type 141b						Trifluralin Trimethylpentane			•	
	Nitropropane Nitrosodimethylamine	:					Refrigerant type 142b Refrigerant type 143a	:					Turpentine Urea, 70°C and below			•	:
	Nitroso Methylurea	•	•	•			Refrigerant type 152a	•					Urea, above 70°F				
	Nitrosomorpholine Norge Niter (Calcium Nitrate)	:		•			Refrigerant type 218 Refrigerant type 290 (Propane)	:	•		•		Varnish Vegetable Oil			•	
	Norwegian Saltpeter (Calcium Nitrate) Octadecyl Alcohol		:				Refrigerant type 500 Refrigerant type 502						Vinegar Vinyl Acetate			•	
	Octane Oil, Petroleum	l :					Refrigerant type 503	l :	•				Vinyl Bromide Vinyl Chloride	:			
	Olls, Animal and Vegetable	:		•	:		Refrigerant type 507 Refrigerant type 717 (Ammonia)	:					Vinylidene Chloride	•			
	Oleic Acid Oleum			:	•		Refrigerant type 744 (Carbon Dioxide) Refrigerant type C316						Vinyl Methacrylate Water, Acid Mine, with Oxidizing Salt		:	•	
	Orthodichlorobenzene Oxalic Acid	:	•	•			Refrigerant type C318 Refrigerant type HP62	:					Water, Acid Mine, No Oxidizing Salts Water, Distilled		:	•	
	Oxygen, Gas (BAM Approval )			•			Refrigerant type HP80						Return Condensate				
	Ozone Palmitic Acid			•			Refrigerant type HP61 Salt Water	:		•	•		Seawater Tap Water		:	•	
	Paraffin Parathion			•			Saltpeter, Potassium Nitrate Sewage	:	•	•	•		Whiskey and Wines Wood Alcohol			•	
	Paraxylene Pentachloronitrobenzene	l :					Silicon Oil Silver Nitrate		•	•			Xylene Zinc Chloride		:	•	· :
	Pentachlorophenol	:					Soda Ash, Sodium Carbonate	:	:				Zinc Sulfate	:	;		
	Pentane Perchloric Acid		:		•		Sodium Bicarbonate, Baking Soda Sodium Bisulfate (Dry)		•	•							-
	Perchloroethylene Petroleum Oils, Crude	:	:	•			Sodium Bisulfite Sodium Chlorate	:	•								
	Petroleum Oils, Refined			•			Sodium Chloride	•	•	•						OF T	
6	Phenol Phenylenediamine		•	•	•		Sodium Cyanide Sodium, Elemental		•		•						
7.0	Phosgene Phosphate Esters	:					Sodium Hydrogen Sulphite Sodium Hydroxide	•	•	•							
100	Phosphine	•	•				Sodium Hypochlorite	•		•	•						
	Phosphoric Acid, Crude Phosphoric Acid, Pure, Less than 45%	:	•				Sodium Metaborate Peroxyhydrate Sodium Metaphosphate	:		•	•						
	Phosphoric Acid, Pure, Above 45%, Prosphoric Acid, Rue, Above 45%, Above 70°C	:	•	:	:		Sodium Nitrate Sodium Perborate	:	:	•	:						
	Phosphorus, Elemental	•	•	•			Sodium Peroxide Sodium Phosphate, Monobasic	•	•	•	•						
1	Phosphorus Pentachloride Phthalic Acid	:	•	•			Sodium Phosphate, Dibasic	:	:	•	•						
	Phthalic Anhydride Picric Acid, Molten	:	•	:			Sodium Phosphate, Tribasic Sodium Silicate			•							
	Picric Acid, Water Solution Pinene	:		•			Sodium Sulfate Sodium Sulfide	l :		•	•						
	Piperidine	:		•			Sodium Superoxide	:	•				<ul><li>SUITABLE</li></ul>				
	Polyacrylonitrile Polychlorinated Biphenyls	:		•			Sodium Thiosulfate Soybean Oil		•	•	•						
	Potash, Potassium Carbonate Potassium Acetate	:	•	•			Stannic Ohloride Steam, Saturated		•	•	•		DEPENDS ON OPERATING     INCLUTABLE				
	Potassium Bichromate	•	•	•	•		Superheated	•		•	•		• UNSUITABLE				
-60	1111	-	_						-	22.0			NO REFERENCE				





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